

# BUCKEYE LUBRICANTS #324-24 SOLUBLE COOLANT

Buckeye Lubricants #324-24 provides excellent tool life and finish for all operations on aluminum. Galling and pick-up are eliminated with this product and tool life can be significantly extended. In addition, it also provides superior performance on steel, stainless steel and other ferrous metals.

The action of Buckeye Lubricants #324-24 is based on metal surface chemistry. Special polar-type extreme pressure agents in this product are attracted to metal surfaces. The resulting surface oiliness gives a high degree of lubricity in a relatively small area of extreme-pressure contact between the tool and the work piece.

The extreme pressure additives then act to reduce the surface friction between the tool cutting edge and the metal. The end results are increased tool life and finer finishes.

Buckeye Lubricants #324-24 has also proven to be very effective on centerless grinding operations as well as boring, broaching, drilling, tapping, turning, threading, milling and other grinding operations.



*SAMPLES PROVIDED ON REQUEST*

Buckeye Lubricants #324-24 Also provides the following benefits:

- Low Foam for use in High Pressure Coolant Systems
- Superior Ability to Keep Machines Clean
- Excellent Corrosion Protection



**Buckeye  
Lubricants**

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