

BUCKEYE LUBRICANTS #324-24NC

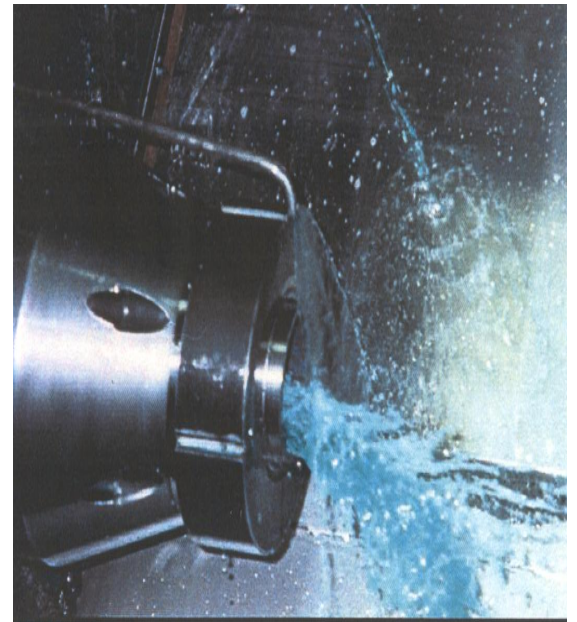
SOLUBLE COOLANT

Buckeye Lubricants #324-24NC provides excellent tool life and finish for all operations on aluminum. Galling and pick-up are eliminated with this product and tool life can be significantly extended. In addition, it also provides superior performance on steel, stainless steel and other ferrous metals. It contains **NO chlorine** making it suitable for medical and aircraft applications.

The action of **Buckeye Lubricants #324-24NC** is based on metal surface chemistry. Special polar-type extreme pressure agents in this product are attracted to metal surfaces. The resulting surface oiliness gives a high degree of lubricity in a relatively small area of extreme-pressure contact between the tool and the work piece.

The extreme pressure additives then act to reduce the surface friction between the tool cutting edge and the metal. The end results are increased tool life and finer finishes.

Buckeye Lubricants #324-24NC has also proven to be very effective on centerless grinding operations as well as on other grinding operations, boring, broaching, drilling, tapping, turning, threading, and milling .



SAMPLES PROVIDED ON REQUEST

Buckeye Lubricants #324-24NC Also provides the following benefits:

- Low Foam for use in High Pressure Coolant Systems
- Superior Ability to Keep Machines Clean
- Excellent Corrosion Protection



**Buckeye
Lubricants**

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